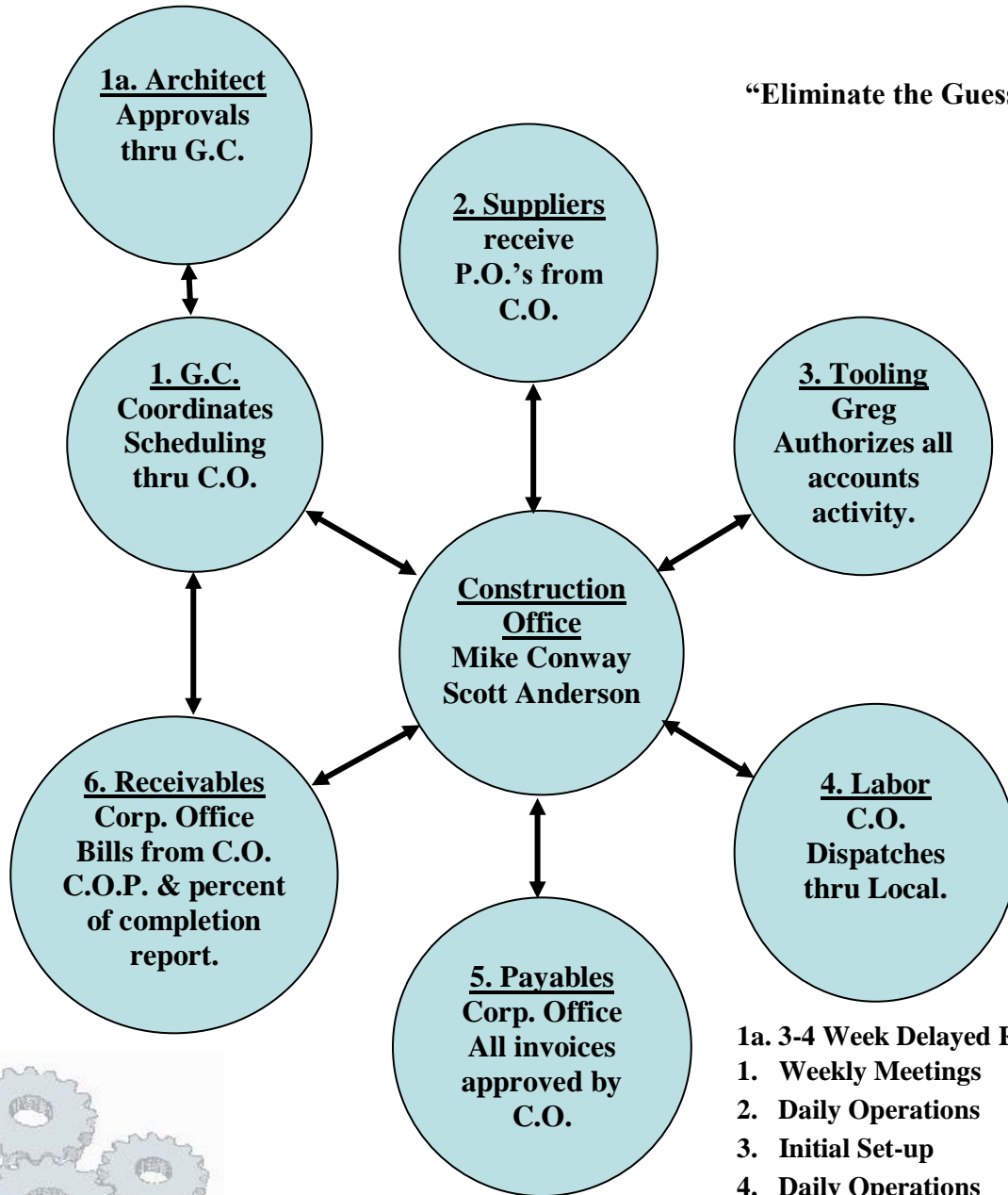


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## Peak Performance Flow Chart



1a. 3-4 Week Delayed Response

1. Weekly Meetings
2. Daily Operations
3. Initial Set-up
4. Daily Operations
5. Week –by-Week
6. Monthly Draw Schedule



(7/27/2009)

“For proper firing and timing of all cylinders, onsite management is the key to maximum output.”